



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D2153
Job Sheet 174056



Part No: D2153

Job Qty: 12 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Start up Operation	12 Ea		3/29/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	12 pcs		3/30/18	0.00	0.51	Small Fab-1		
140	QC	12 pcs		3/30/18	0.00	0.00	QC5		
150	Packaging	12 pcs		3/30/18	0.00	0.00	Packaging3-1		
160	QC21-SA	12 Ea		3/30/18	0.00	0.00	QC21		

Part Op 130 - 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only warning: "DO NOT OPEN HIGH PRESSURE"

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	24 Ea (2 ea)	120-Start up Operation	5033980
NAS1149D0563J	Washer	24 Ea (2 ea)	120-Start up Operation	5039036 3x FM138774-15 21x
D5479-1	Door Prop	12 Ea (1 ea)	120-Start up Operation	5052871
SL69-BS	Ball Stud	24 pcs (2 ea)	120-Start up Operation	FM137908
				FM1371965x F

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Start up Operation	D3015-3	24	384	0
	D5479-1	12	0	0
	NAS1149D0563J	24	1,238	0
	SL69-BS	24	64	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 1:40 PM Dart.Gagnon.Michelle



Container No: S059343

Part: D2153

Job No: 174056

Serial No/Batch: S059343

Revision:

Inspector:

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Date: 04/09/18